



Dart Aerospace Ltd.
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C3-RC
Job Sheet 201530



Part No: C3-RC

Job Qty: 1 pcs

Part Name: Ring Cage



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/7/19

Job Tracking No:

Due Date: 11/1/19

Created By: Jennifer Renwick

Type: SOLD

Description: Order 17674

Note: DWG C3-RC Rev A IPP Rev. A 19.10.02 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
95	External Load - 1	1 pcs	11/1/19		0.00	1.00	External Load - 1		AP
							External Load - 2		
							External Load - 3		
100	External Load - 2 - B4B	1 pcs	11/1/19		0.00	0.50	External Load - 1 - B4B		AP 2019/11/08
							External Load - 2 - B4B		
							External Load - 3 - B4B		
120	QC 5	1 pcs	11/1/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
140	Packaging 3-1 - Stock - B4B	1 pcs	11/1/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		



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Container No: S230146



Part: C3 - RC

Job No: 201530

Serial No/Batch: S230146

Revision: A

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				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B	DAS	
				Packaging 3 - 9 - B4B	30	
				Packaging 3 - 10 - B4B	9-89 NOV 08 2019	
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
160	QC 21 - FG	1 pcs	11/1/19	0.00 0.00	QC 21 - FG - 21	DAS NOV 08 2019
					QC 21 - FG - 70	21
					QC 21 - FG - 53	53

Part Op 95 - Issue S/N

Descriptions: 100 - Small Fab 1- ASSEMBLE AS PER DWG. See note 8 and 9. 2-Identify as per note 6. ***SPREAD COTTER PIN

JUST ENOUGH SO THAT IT WILL NOT FALL OUT***

120 - QC5- Inspect part completeness to step on W/O

140 - Identify as per dwg & Stock Location:

160 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN10-22	Bolt	1 Ea (1 ea)	95-External Load - 1	S222554
AN310-10	Castellated Nut	1 Ea (1 ea)	95-External Load - 1	S061118
AN6-17A	Bolt	2 Ea (2 ea)	95-External Load - 1	S104372
C3-C-15	Bumper Assembly	1 pcs (1 ea)	95-External Load - 1	S223074
C3-C-8	Lifting Bushing	1 pcs (1 ea)	95-External Load - 1	S230027
C3-RC-1	C3 Ring Cage Weldment	1 pcs (1 ea)	95-External Load - 1	S228896
MS21042L6	Nut	1 Ea (1 ea)	95-External Load - 1	S167655-1
MS21044N6	Nut, Self-Lock .375-24,UNJF-3B	2 Ea (2 ea)	95-External Load - 1	S181732
MS24665-355	CAD Plated Steel Cotter pin 1/8" Dia. X 1-1/4" Long	1 Ea (1 ea)	95-External Load - 1	S202675
NAS1149F0663P	Washer (AN960-616)	2 Ea (2 ea)	95-External Load - 1	S106716
NAS1351-6-28	CAD Plated Steel Socket Head Cap Screw 3/8"-24 X 1.75" Long	1 Ea (1 ea)	95-External Load - 1	S202682
NAS1149F1032P CAD PLATED		1		S173079

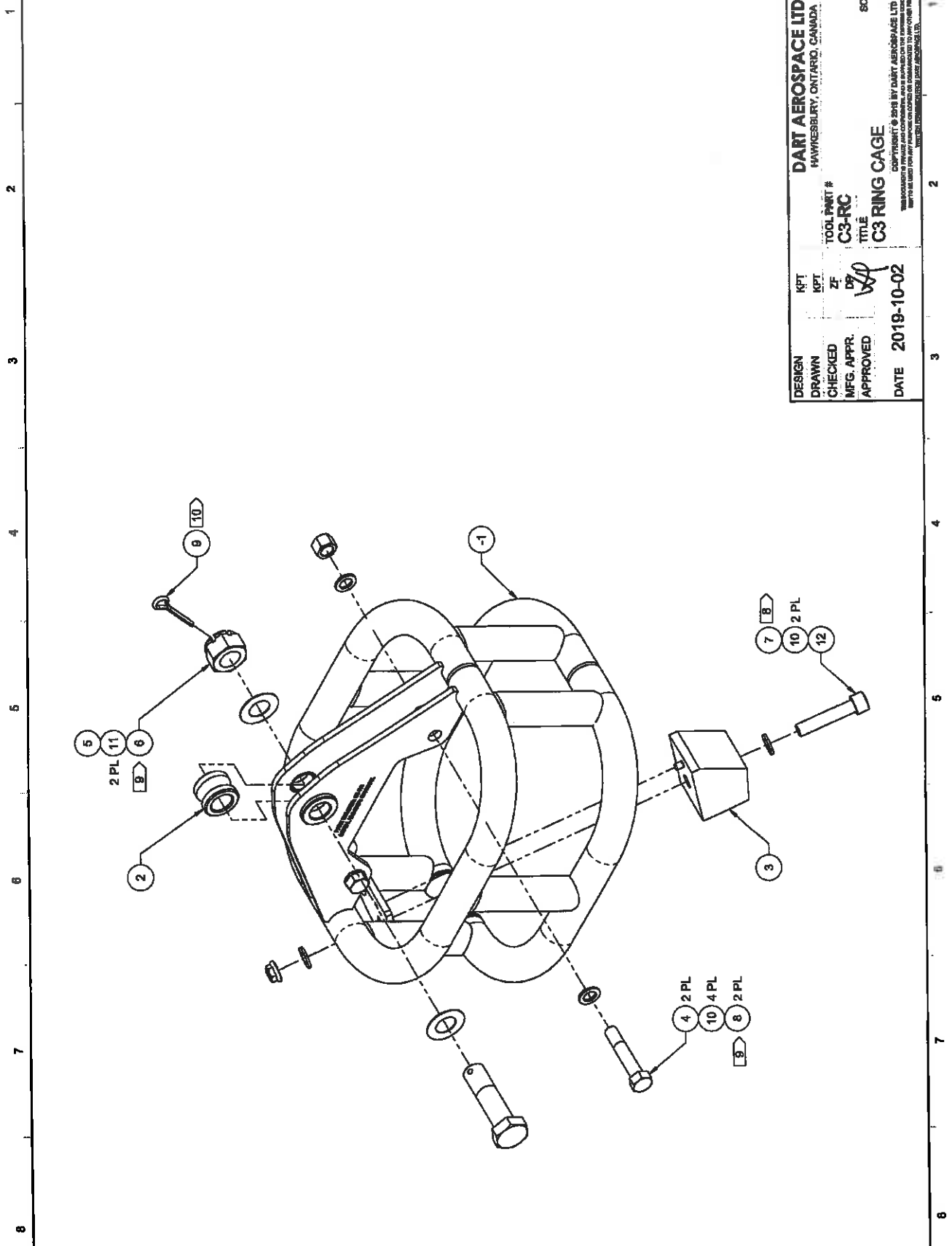
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
95-External Load - 1	AN10-22	1	8	0
	AN310-10	1	22	0
	AN6-17A	2	19	0
	C3-C-15	1	2	0
	C3-C-8	1	3	0
	C3-RC-1	1	0	0
	MS21042L6	1	112	0
	MS21044N6	2	87	0
	MS24665-355	1	199	0
	NAS1149F0663P	2	276	0
	NAS1351-6-28	1	19	0

Part Specifications

Specifications could not be found.

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DESIGN		KPT	DART AEROSPACE LTD		REV. A
DRAWN		KPT	HAWKESBURY, ONTARIO, CANADA		SHEET 2 OF 8
CHECKED		ZF	TOOL PART #	C3-RC	SCALE
MFG. APPR.		DS	TITLE	C3 RING CAGE	NTS
APPROVED		WJ	COMPONENT © 2018 BY DART AEROSPACE LTD		
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